Safe Work Procedure

**NOTE: DO NOT use this machine unless you have been trained in its safe use and operation.**

|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Description of Work: | | | Using a Thicknesser | | | | | | | | |
| [Thicknesser Machine  http://t3.gstatic.com/images?q=tbn:-K8TR0J7xfdtZM:http://www.ferret.com.au/odin/images/186919/Thicknesser-equipment-available-from-Machines4u-com-au-186919.jpg](http://images.google.com.au/imgres?imgurl=http://www.ferret.com.au/odin/images/186919/Thicknesser-equipment-available-from-Machines4u-com-au-186919.jpg&imgrefurl=http://www.ferret.com.au/c/Machines4u-com-au/Thicknesser-equipment-available-from-Machines4u-com-au-n739646&usg=__-CbJeEGAOHeAYrQVmEXW0XhMqMM=&h=360&w=360&sz=26&hl=en&start=3&um=1&itbs=1&tbnid=-K8TR0J7xfdtZM:&tbnh=121&tbnw=121&prev=/images?q%3Dthicknesser%26hl%3Den%26um%3D1) | | | | | | **Potential Hazards:** Exposed moving parts and electrical hazard with the potential to cause harm through impact and cutting, exposure to noise, dust, electricity, projectiles and sharp objects. | | | | | |
| **Personal Protective Equipment (PPE) Required** *(Check the box for required PPE*): | | | | | | | | | | | |
| hand protection Gloves | | dust mask Face Masks | | safety gogglesEyeProtection | face shield Welding Mask | | foot protection Appropriate  Footwear | | hearing prot Hearing Protection | safety apron Protective Clothing | |
|  | |  | |  |  | |  | |  |  | |
| **Safe Work Procedure Checklist:** | | | | | | | | | | | |
| 1. PRE-Operation/Task:   * Task (e.g. Drawings, instructions, specifications etc.) is clearly understood. * Ensure the piece of timber is well supported. * Correct height to be planed is set. * Ensure appropriate guarding is in place. * Check that timber is in good condition and free from foreign materials (such as nails). * Identify ON/OFF switch and emergency stop button (if applicable).   2. Operation/Task:   * When inserting timber ensure operator’s hands are kept clear of the opening. * Ensure hands are kept clear of work piece and away from rotating tool. * Turn off machine and take out piece of timber prior to changing the plane height. * Ensure guarding is in place before re-starting machine. * If clearing a jam, ensure machine is turned off at the power point immediately. * Do not leave the thicknesser unattended.   3. POST-Operation/Task:   * Switch off thicknesser before removing waste material. * Ensure good housekeeping practices are in place to minimise dust build-up. | | | | | | | | | | | |
| **Competent Person(s):** (The following persons are authorised to operate, supervise and test students on the equipment/process). | | | | | | | | | | |
| **Name:** | **Title:** | | | | | | | **Contact Details:** | | |
|  |  | | | | | | |  | | |
|  |  | | | | | | |  | | |