Safe Work Procedure

**NOTE: DO NOT use this machine unless you have been trained in its safe use and operation**

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| Description of Work: | Using a Mortiser |
| Mortiser  JBM-5 | **Potential Hazards:** Exposed moving parts and electrical hazard with the potential to cause harm through entanglement, exposure to heat, dust, projectiles and sharp objects. |
| **Personal Protective Equipment (PPE) Required** *(Check the box for required PPE*): |
| hand protectionGloves | dust maskFace Masks | safety gogglesEyeProtection | face shieldWelding Mask | foot protectionAppropriateFootwear | hearing protHearing Protection | safety apronProtective Clothing |
| [ ]  | [ ]  | [x]  | [ ]  | [x]  | [ ]  | [x]  |
|  **Safe Work Procedure Checklist:** |
| 1. PRE-Operation:* Ensure task (e.g. Drawings, instructions, specifications etc) are clearly understood.
* Chisel and drill bit is tight in chuck and chuck key has been removed.
* Work piece is securely clamped.
* Correct speed has been set.
* Where necessary, depth stop for hole has been set or wood to be mortised is rested on scrap.
* Appropriate guarding is in place on the machine.
* Identify ON/OFF switch and emergency stop button (if applicable).

2. Operation:* Check, that drill bit runs ‘true’ and does not wobble.
* Keep hands clear of work piece and away from tool.
* Back out frequently on deep cuts to clean and cool chisel and drill bit.
* Exercise caution when removing hot drill bit.

3. POST-Operation:* Switch off drill before removing waste materials from the table.
* Make sure good housekeeping practises are in place to minimise dust build-up.
* Return clean chisel and drill bit to drill rack and clamps to their storage area.
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| **Competent Persons** (The following persons are authorised to operate, supervise and test students on the equipment/process). |
| **Name:** | **Title:** | **Contact Details:** |
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