Safe Work Procedure

**NOTE: DO NOT use this machine unless you have been trained in its safe use and operation**

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| Description of Work: | Using a Metal Cutting Horizontal Bandsaw |
| Metal Cutting Horizontal Bandsaw  bs120plarge1 | **Potential Hazards:** Exposed moving parts and electrical hazard with the potential to cause harm through entanglement, impact and cutting, exposure to noise, dust, projectiles slips, trips and falls and sharp objects. |
| **Personal Protective Equipment (PPE) Required** *(Check the box for required PPE*): |
| hand protectionGloves | dust maskFace Masks | safety gogglesEyeProtection | face shieldWelding Mask | foot protectionAppropriateFootwear | hearing protHearing Protection | safety apronProtective Clothing |
| [ ]  | [x]  | [x]  | [ ]  | [x]  | [x]  | [x]  |
|  **Safe Work Procedure Checklist:** |
| 1. PRE-Operation:* Ensure guarding is in place.
* Ensure eye, hearing, clothing protection, facemask and appropriate footwear is worn prior to operation.
* Identify ON/OFF switch and emergency stop button (if applicable).

2. Operation:* Check that the saw runs ‘true’ and does not wobble.
* Ensure work piece is securely clamped prior to use.
* Keep hands clear of work piece and away from the blade.
* Never leave the machine running unattended.

3. POST-Operation:* Switch off saw before removing waste material from the table.
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| **Competent Persons** (The following persons are authorised to operate, supervise and test students on the equipment/process). |
| **Name:** | **Title:** | **Contact Details:** |
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